



GASIFICATION AND BIOCHAR

Western SWET Forum

November 2017

Company Profile

What?

Biomass thermochemical conversion technology provider

Why?

- Biomass will continue to be made
- New and innovative approaches to creating reliable, value-added products are needed

Where?

Fabrication & Testing Facility in Woodland



Feedstock Focus - CA Made

Shells

Hulls

Prunings

Removals

Stalks

Forest

Urban





Biochar as a Co-Product

- Renewable electricity from biomass cannot directly compete with solar, wind, hydro on electricity price alone
- Co-products are necessary to create a sustained market
- Heat is the most common co-product associated with biochar
 - Finding a reliable year-round heat application is challenging
- Biochar provides additional market value



Biochar

What is biochar?

- Carbon byproduct of thermochemical conversion processes
 - Torrefaction: 425-575F
 - Carbonization: 575-950F
 - Gasification: >950F
- Fixed carbon + ash
- Highly porous and adsorptive



West Biofuels biochar from Forest Residue



How is it made

- 1) Feedstock is important!
 - Inputs will be amplified
 - Ash is important
- 2) Temperature
 - Ash melting can cause slagging, which may reduce the quality of biochar and cause operational challenges
 - Variability in pH, fixed carbon, and activity
- 3) Gasifier Configuration
 - Is biochar used as a gas filter?

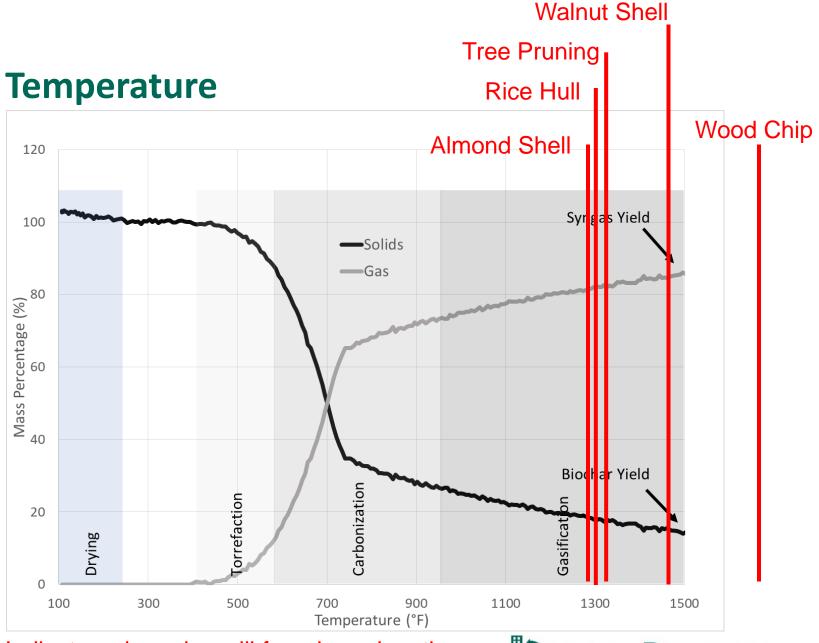


Feedstock

 Gasification should be specifically engineered to accommodate the feedstock

Feedstock Type	Avg. Ash Content
Almond Shell	3.62%
Pre-Mix Almond Hulls	7.73%
Pollinator Hulls	7.85%
Nonpareil Hulls	7.70%
Almond Wood	2.17%
Walnut Shell	1.04%
Forest Wood	1.08%
RDF (Urban)	15.12%
Biosolids	28.95%



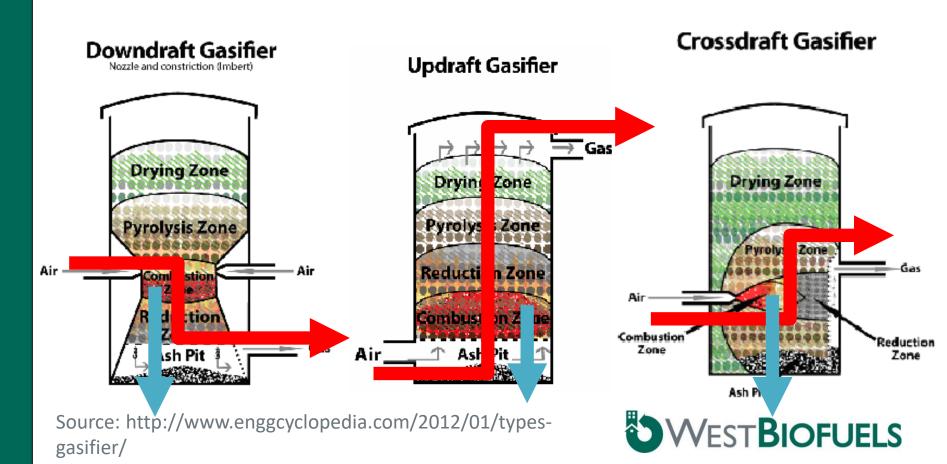


Indicates when slag will form based on the hottest (not average) temp in the system



Technology

To make a good co-product, biochar can't be used as a syngas filter to remove tars.



Biochar Opportunity

Biochar market

- Young market with limited supply
- Wholesale:
 - \$250 to \$2,000+ per BDT
- Retail:
 - \$0.75 \$8 per pound (\$1,500 to \$16,000 per ton)
 - Sold across Home Depot, Amazon, Sears, and nurseries



FICFB Gasifier



Rotary Gasifier

Gasification Technologies



CircleDraft Gasifier



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