



***For Wood and Vegetation
Conversion***



Equipment





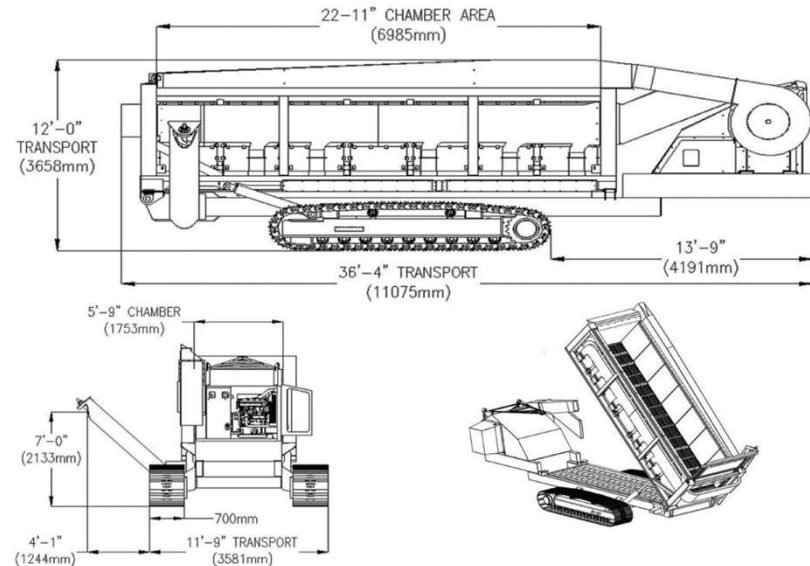
ENVIROSAVER 350





ENVIROSAVER 350

- **Dimensions and weight:**
- **Length 36'-4" OAL**
- **Width 11'-9"**
- **Height 12'**
- **Weight 73,000 lbs.**





ENVIROSAVER 350

- **Conversion:** Estimated 10-12+ tons per hour
- **Portability:** Standard self-propelled track drive
- **Transportation:** Easily transportable on low boy with standard well.
- **Setup:** Self contained - NO on site assembly required.



ENVIROSAVER 400



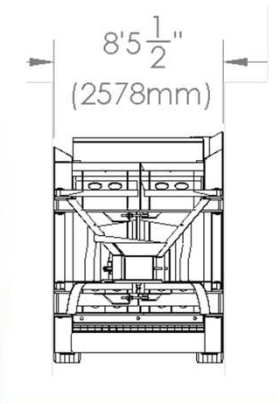
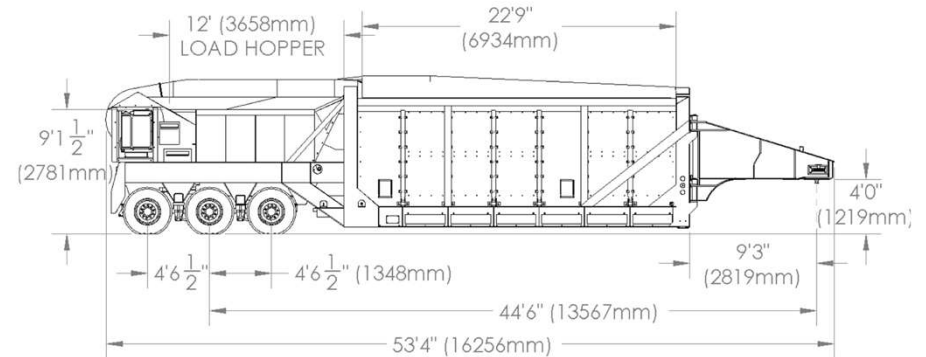


EnviroSaver



ENVIROSAVER 400

- **Dimensions and weight:**
- **Length 53'-4" OAL**
- **Width 8'-5-1/2"**
- **Height 12'-4"**
- **Weight 83,000 lbs.**





ENVIROSAVER 400

EnviroSaver



- **Conversion:** Estimated 10-15+ tons per hour
- **Portability:** Standard wheeled for on and off-road travel.
- **Transportation:** Easily transportable with standard truck.
- **Setup:** Self contained requiring NO on site assembly



EnviroSaver



CARBONATOR 500

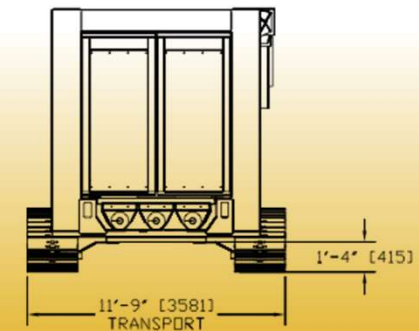
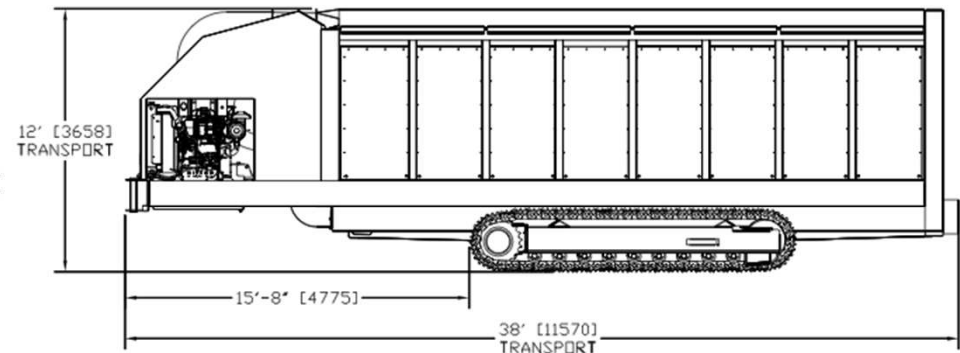




CARBONATOR 500

- **Dimensions and weight:**
- **Length 38' OAL**
- **Width 11'-9"**
- **Height 12'**
- **Weight 83,000 lbs.**

EnviroSaver





CARBONATOR 500

EnviroSaver



- **Conversion:** Estimated 15-20+ tons per hour
- **Portability:** Standard self-propelled track drive
- **Transportation:** Easily transportable on low boy with standard well.
- **Setup:** Self contained - NO on site assembly required.



How the *CARBONATOR* works



- All of ROI's machines are operated by loading continually and can be operated for extended periods of time.





Above Chamber Air Curtain:

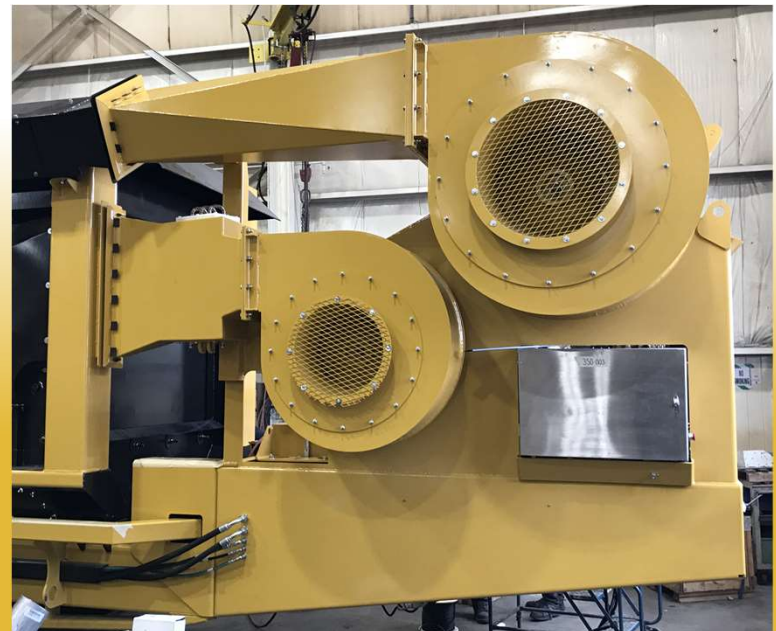
- A high velocity over-chamber air
- Air Curtain Stalls particulates
- Introduces oxygen for primary combustion efficiency.





Pre-Heated Under-Chamber Air:

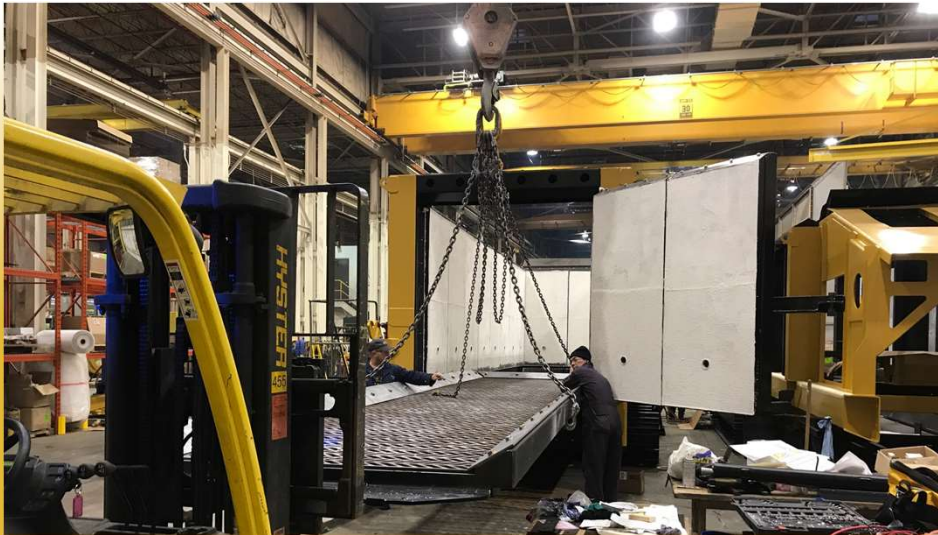
- Provides oxygen for increased primary combustion efficiency
- Eliminates smoldering effects of denser materials
- Assists with char production extraction.
- Assists with systems cooling

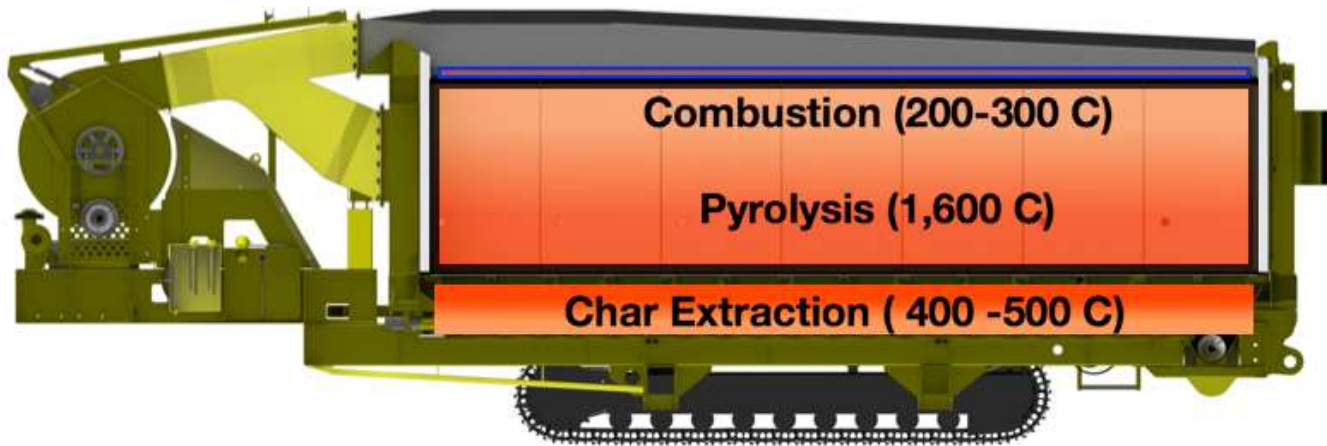




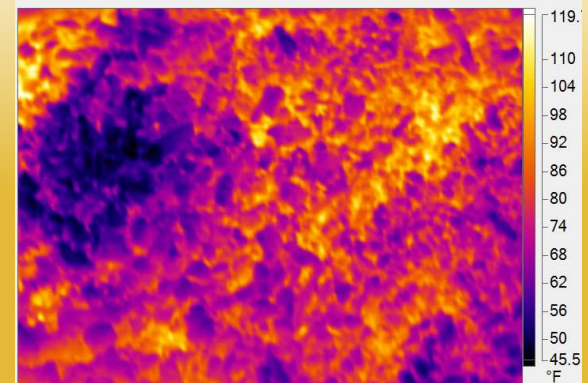
Elevated Primary Combustion Chamber:

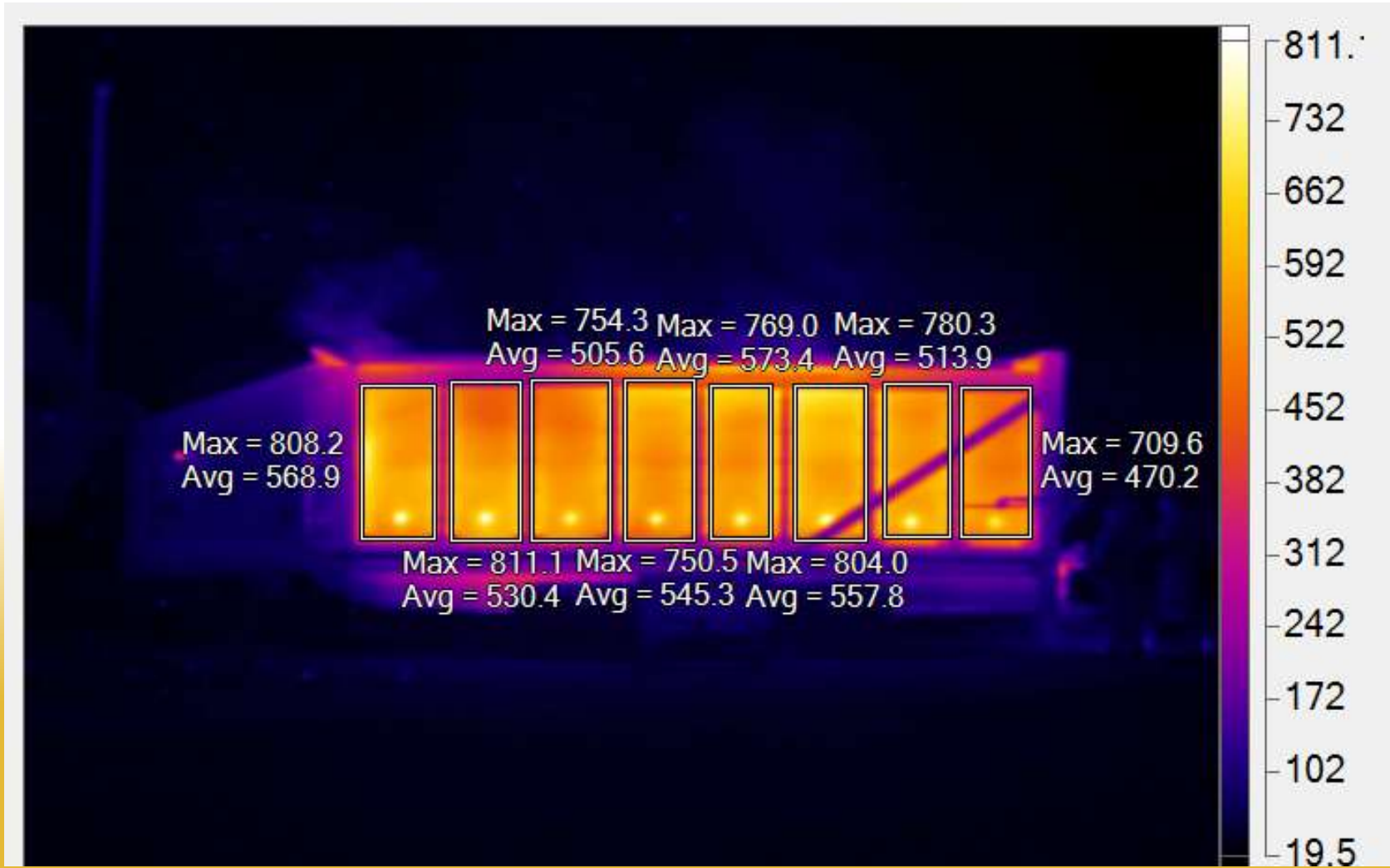
- Equalizes temperatures throughout
- Supports pyrolysis of biomass Reduced Emissions
- Increases throughput





Biochar







Char Pan and Augers:

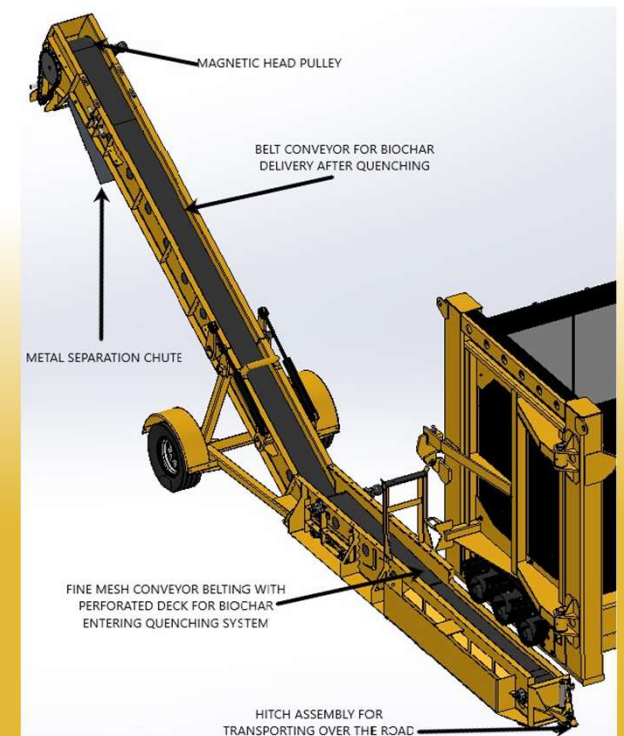
- Contained area beneath the combustion chamber.
- Allows the process to be mobile while operating
- Automatically dispenses biochar





(Optional) Stacking Auger:

- Complete biochar handling mobile or attached to for on-site mobility while operating.
- Biochar Quenching
- Metal Separation
- Biochar sizing heads





Transporting:

- Easily loads and off loads from any low boy with RGN.
- Designed to fit in well of standard lowboy trailer.
- Points provided for easy and quick tie-down.





Environmental Benefits





Environmental Benefits

Table 1: Non-Biogenic CO₂ emissions	lb/ton Handling and Processing Non-Biogenic GHG Emissions					
Emission Source	Transport CO₂ Emissions lb/ton	Material Loader CO₂ Emissions lb/ton	Grinder CO₂ Emissions lb/ton	Site Processing CO₂(e) Emissions lb/ton	Load-out CO₂ Emissions lb/ton	Total Non-Biogenic CO₂ Emissions lb/ton
Scenario 1: Composting Facility	16.4	5.968	38.068	35	16.4	111.836
Scenario 2: Grinding/hauling		5.968	38.068		16.4	60.436
Scenario 3: Hauling/Landfilling	16.4	5.968		2,000		2022.368
Scenario 4: ROI CARBONATOR 500		5.968		3.916		9.884



Environmental Benefits

Table 2: PM Emissions	GHG Emissions (Metric tons CO ₂ per ton of yard waste)					
Emission Source	Transport PM Emissions	Material Loader PM Emissions	Grinder PM Emissions	Site Processing PM Emissions	Load-out PM Emissions	Total PM Emissions
Scenario 1: Composting Facility			1763.7	0.9		1764.6
Scenario 2: Grinding/hauling			1763.7			1763.7
Scenario 3: Hauling/Landfilling						0
Scenario 4: ROI CARBONATOR 500				130		130



Woody Biomass Conversion

*High-volume carbonizing systems producing a
superior end-product, Biochar*