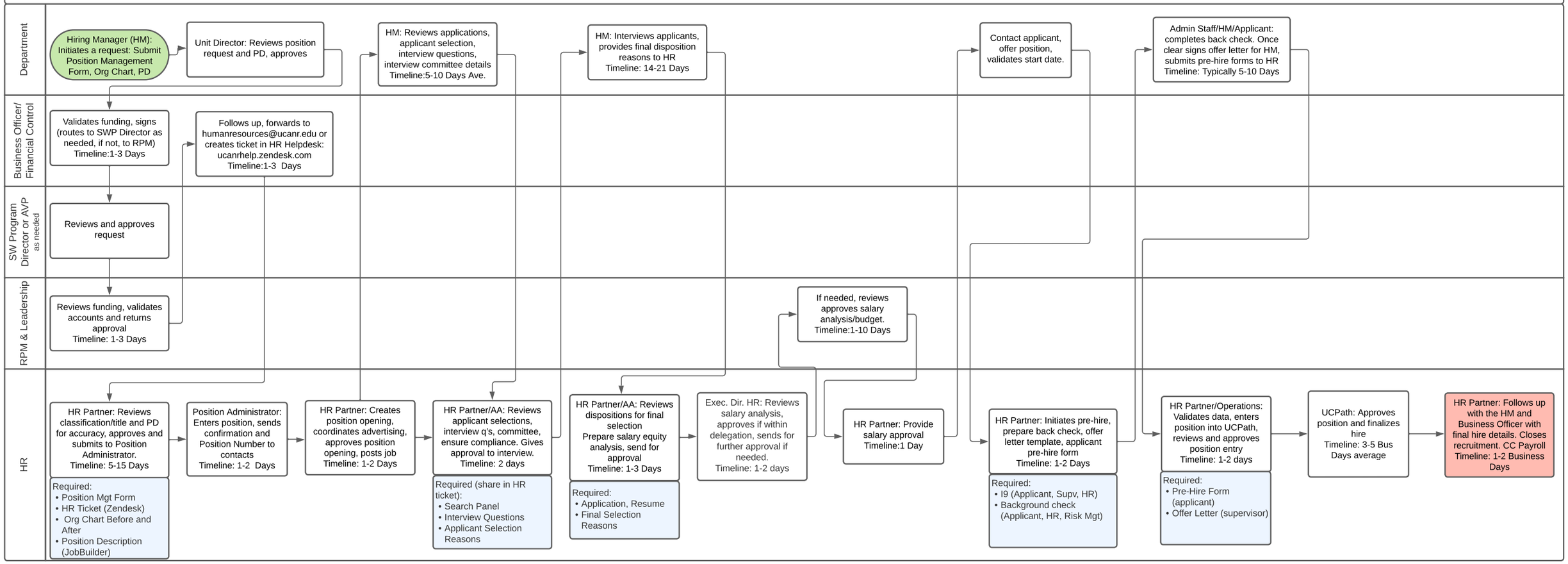UC ANR Position Control and Management Process
and Typical Timelines